



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.7401
Job Sheet 170164



Part No: 647.7401

Job Qty: 2 ea

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/11/18

Job Tracking No:

Due Date: 2/9/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 12.10.04 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		2/8/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	2 pcs		2/8/18	0.00	0.00	Packaging1-1		
120	Small Fab	2 pcs		2/9/18	0.00	2.17	Small Fab-1		
130	QC	2 pcs		2/9/18	0.00	0.00	QC5		
140	Packaging	2 pcs		2/9/18	0.00	0.00	Packaging3-1		
150	QC21-SA	2 Ea		2/9/18	0.00	0.00	QC21		

Part Op 120 - Assemble as per dwg and apply Loctite 598 on all faying surfaces per note 2. A/R RTV LOCTITE

Descriptions: 598 5019005 exp. date: 06/19

140 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	F161763-646.3015 - F163840	4	24	0	0
	S031862-647.7610	2	5	0	0
	F161740-647.7810	2	2	0	0
	647.7811 S032013	2	0	0	0
	F138505-647.7812 S032493 K	2	1	0	0
	S031852-MS21042L08	26	2,064	0	0
	S031850-MS21042L3	6	3,043	0	0
	S031842-MS27039-08-19 S031942	12	1,297	0	0
	S031846-MS27039-08-23	14	51	0	0
	S031840-MS27039-1-19	6	425	0	0
	S031833-NAS1149F0332P	12	5,469	0	0
	S031827-NAS1149FN832P	136	6,714	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S035326

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Upper Cutter Assembly

PART NO: 647.7401
Original Serial #: S035326
Revision:
Operation:
Change No:

Start up Operation

01/25/18
Job No: 170164